

# Five Instruments for Sugar Analysis

Hanna offers five sugar refractometers to meet the requirements of the food industry. The HI96800 Refractive Index/Brix, HI96801 % Brix (sucrose), HI96802 Fructose, HI96803 Glucose and HI96804 Invert Sugar digital refractometers are rugged, portable and water-resistant for measurements in the lab or field.

These optical instruments employ the measurement of the refractive index to determine parameters pertinent to sugar concentration analysis.

# Refractive Index

The actual measurement of refractive index is simple, quick and provides the operator a standard accepted method for sugar content analysis. Samples are measured after a simple user calibration with deionized or distilled water. Within seconds these instruments measure the refractive index, apply any necessary calculations and display the results in the selected unit. These digital refractometers eliminate the uncertainty associated with mechanical refractometers and are easily portable for measurements in the field.

# **Features**

These five instruments utilize internationally recognized references for unit conversion and temperature compensation and employ methodology recommended in the ICUMSA Methods Book (internationally recognized body for sugar analysis).

Temperature (in °C or °F) is displayed simultaneously with the measurement on the large dual-level display along with icons for low power and other helpful messages.

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HI96800 · HI96801 · HI96802 HI96803 · HI96804

# Digital Refractometers

for Sugar Analysis Throughout the Food Industry

## • Ideal for the analysis of:

 Fruits, energy drinks, puddings, soy milk, juices, jam, marmalade, honey, soups, jelly, tofu and condiments

#### Dual-level LCD

 The dual-level LCD displays measurement and temperature readings simultaneously

#### ATC

 Automatic Temperature Compensation

#### Easy measurement

 Place a few drops of the sample in the well and press the READ key

#### BEPS

 Alerts the user of low battery power that could adversely affect readings

## • IP65 water protection

 Built to perform under harsh laboratory and field conditions

#### Quick, accurate results

 Readings are displayed in approximately 1.5 seconds

## One-point calibration

 Calibrate with distilled or deionized water

# Small sample size

 Sample size can be as small as 2 metric drops

## Automatic shut-off

After three minutes of non-use

#### Stainless steel sample well

Easy to clean and corrosion-resistant

• ABS thermoplastic casing



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# 5 Digital Refractometers for Sugar Analysis to Choose from



# HI96800

Measures the refractive index in aqueous solutions. Readings can also be displayed with sucrose temperature compensation (nD $_{20}$ ) or % Brix.

- 1.3300 to 1.5080 Refractive Index range with ±0.0005 accuracy
- 0 to 85% Brix range with ±0.2% accuracy



# HI96802

Measures the refractive index to determine the % fructose in aqueous solutions. The refractive index of the sample is converted to % mass (% w/w) concentration units.

- Temperature Compensation algorithms based on fructose solution
- 0 to 85% fructose by weight range with an accuracy of  $\pm\,0.2\%$



## HI96804

Measures the refractive index to determine the % invert sugar in aqueous solutions. The refractive index of the sample is converted to % mass (% w/w) concentration units.

- Temperature Compensation algorithms based on invert sugar solution
- 0 to 85% invert sugar by weight range with an accuracy of ± 0.2%





Measures the refractive index to determine the % Brix of sugar in aqueous solutions. The refractive index of the sample is converted to % Brix concentration units.

- Temperature Compensation algorithms based on sucrose solution
- 0 to 85% Brix range with an accuracy of ± 0.2%



# HI96803

Measures the refractive index to determine the % glucose in aqueous solutions. The refractive index of the sample is converted to % mass (% w/w) concentration units.

- Temperature Compensation algorithms based on glucose solution
- 0 to 85% glucose by weight range with an accuracy of ± 0.2%

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# Easy to Operate

# Startup Screens

When the meters are turned on, all of the LCD segments will be displayed followed by the percentage of battery life remaining.

# Calibration

Perform a quick and easy calibration after startup:

- 1. Using a pipette, completely cover the prism in the sample well with distilled or deionized water.
- 2. Press the ZERO key.

# **Unit Selection**

Just press the RANGE key to cycle through the units of measurement (HI96800).

## Measurement

Achieve fast, accurate results:

- 1. Using a plastic pipette, place sample onto the prism surface until the well is full.
- Press the READ key and the results are displayed in the selected units.

# Making a Standard % Brix Solution

To make a Brix Solution, follow the procedure below:

- Place container (such as a glass vial or dropper bottle that has a cover) on an analytical balance.
- Tare the balance.
- To make an X % Brix solution, weigh out X grams of high purity sucrose (CAS #: 57-50-1) directly into the container.
- Add distilled or deionized water to the container so the total weight of the solution is 100 g.

Note: Solutions above 60% Brix need to be vigorously stirred or shaken and heated in a water bath. Remove solution from bath when sucrose has dissolved. The total quantity can be scaled proportionally for smaller containers but accuracy may be sacrificed.

#### Example with 25% Brix:

% Brix	25
g Sucrose	25.000
g Water	75.000
g Total	100.000

Specifications		HI96800	HI96801	HI96802	HI96803	HI96804		
Sugar Content	Range	1.3300 to 1.5080 nD; 1.3330 to 1.5040 nD <sub>20</sub> ; 0.0 to 85.0% Brix	0 to 85% Brix	0 to 85% mass (% w/w fructose)	0 to 85% mass (% w/w glucose)	0 to 85% mass (% w/w invert sugar)		
	Resolution	0.0001 nD; 0.0001 nD <sub>20</sub> ; 0.1 % Brix	0.1 % Brix	0.1 % mass	0.1 % mass	0.1 % mass		
	Accuracy (@25°C/77°F)	±0.0005 nD; ±0.0005 nD <sub>20</sub> ; ±0.2% Brix	±0.2% Brix	±0.2% mass	±0.2% mass	±0.2% mass		
Temperature	Range	0.0 to 80.0°C (32.0 to	176.0°F)					
	Resolution	0.1°C (0.1°F)			<b>^</b> •			
	Accuracy (@25°C/77°F)	±0.3°C(±0.5°F)						
Additional Specifications	Temperature Compensation	automatic between 10	and 40°C (50 to 104°)	F)				
	Measurement Time	approximately 1.5 sec	onds					
	Minimum Sample Volume	100 μL (to cover prism	totally)					
	Light Source	yellow LED	AN					
	Sample Cell	stainless steel ring an	d flint glass prism					
	Auto-off	after three minutes of	non-use					
	Enclosure Rating	IP65						
	Battery Type / Battery Life	9V / approximately 50	00 readings					
	Dimensions / Weight	192 x 102 x 67 mm (7.6	x 4.01 x 2.6") / 420 g (2	14.8 oz.)				
Ordering Information	HI96800, HI96801, HI96802, HI96803 and HI96804 are supplied with battery and instruction manual.							
Standard	HI4020-11 Brix standard 50%, 10 mL							

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